


5C

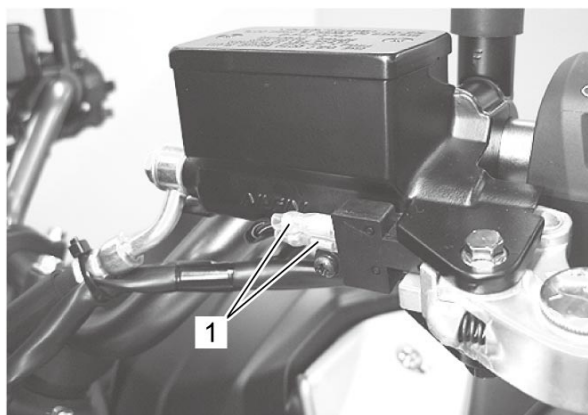


# Clutch Master Cylinder Assembly Removal and Installation

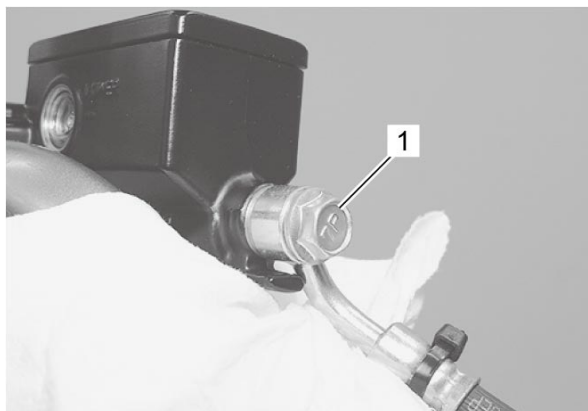
[Reference: Clutch Control System Components](#)

## Removal

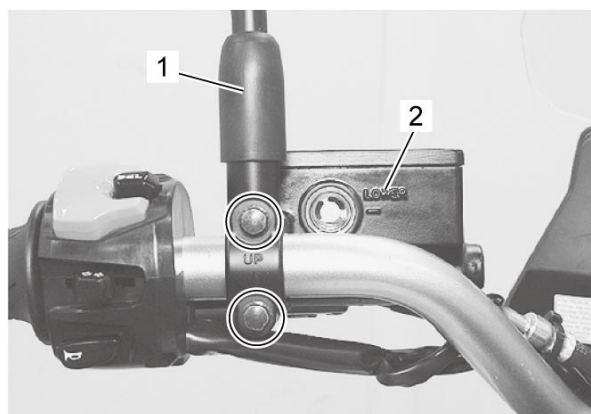
- 1) Drain clutch fluid. 
- 2) Disconnect the clutch lever position switch lead wires (1).



- 3) Place a rag underneath the clutch hose union bolt (1) on the master cylinder to catch any spilt clutch fluid.
- 4) Remove the clutch hose union bolt (1) and disconnect the clutch hose.



- 5) Remove the left rear view mirror (1).
- 6) Remove the clutch master cylinder assembly (2).



## Installation

Install the clutch master cylinder in the reverse order of removal. Pay attention to the following points:

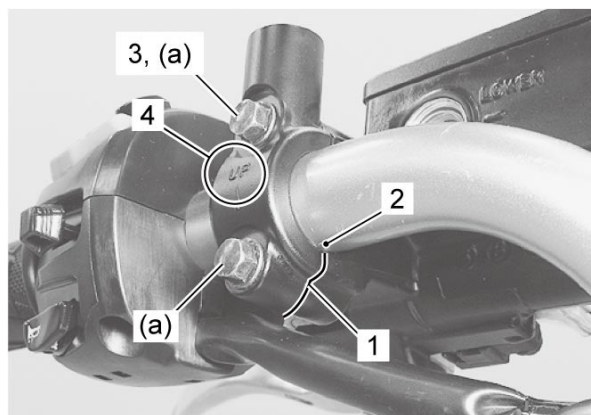
- When installing the master cylinder onto the handlebars, align the master cylinder's mating surface (1) with the punch mark (2) on the handlebars and tighten the upper mounting bolt (3) first.

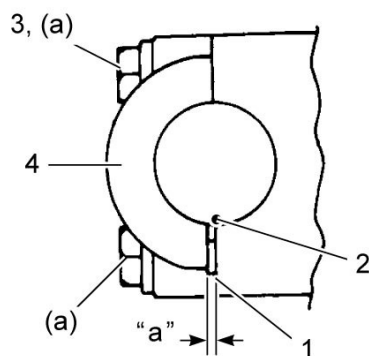
### NOTE:

**Face the up mark (4) upward.**

### Tightening torque

**Clutch master cylinder mounting bolt (a): 10 N·m (1.0 kgf-m, 7.5 lbf-ft)**



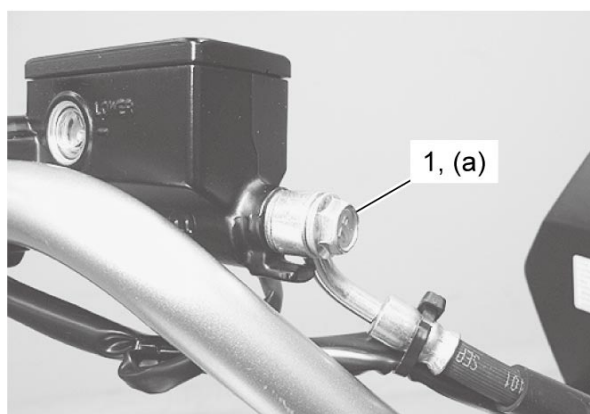


"a":	Clearance
------	-----------

- Install the clutch hose union bolt and new washers to clutch hose.
- After the clutch hose union has contacted the stopper, tighten the union bolt (1) to the specified torque.

#### Tightening torque

**Clutch hose union bolt (a): 23 N·m (2.3 kgf-m, 17.0 lbf-ft)**



- Bleed air from the clutch system. 